



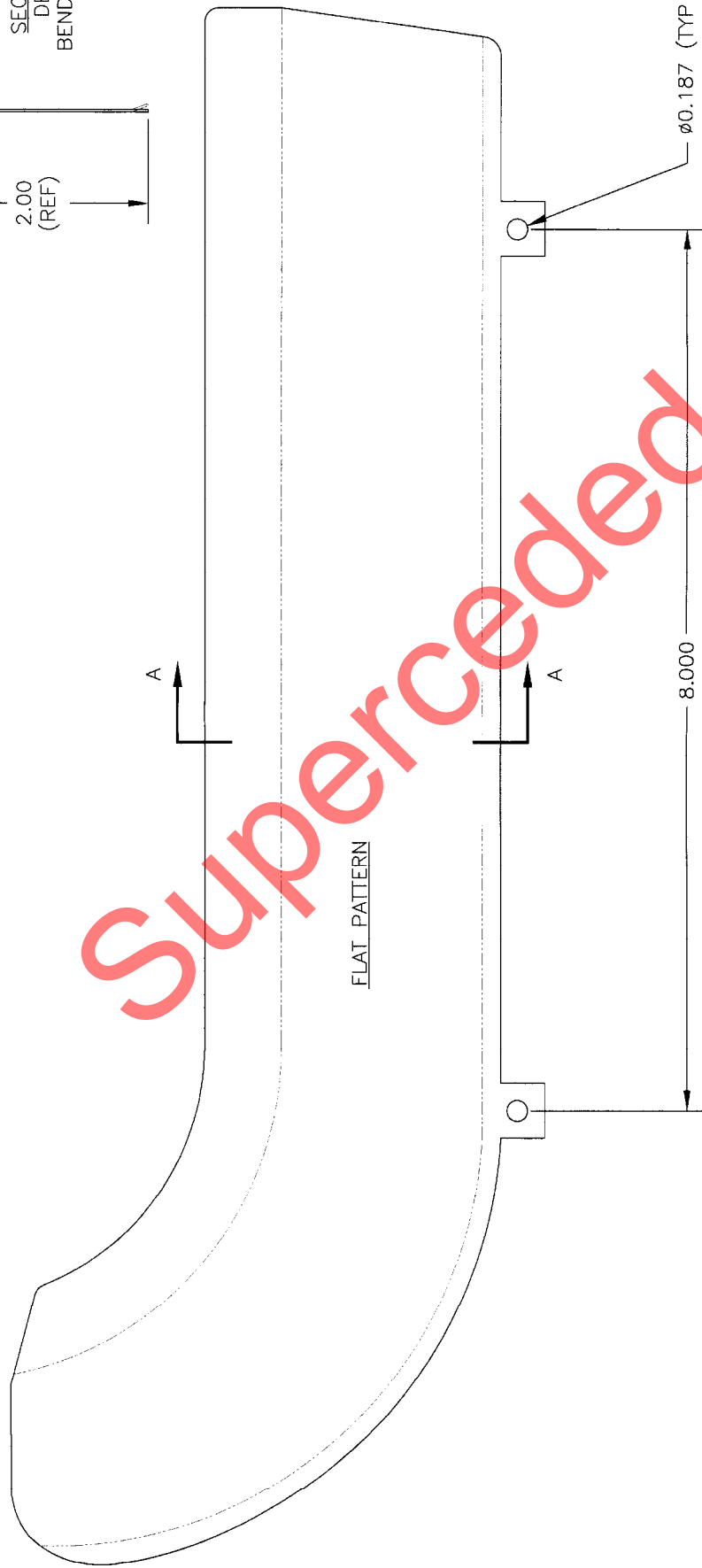
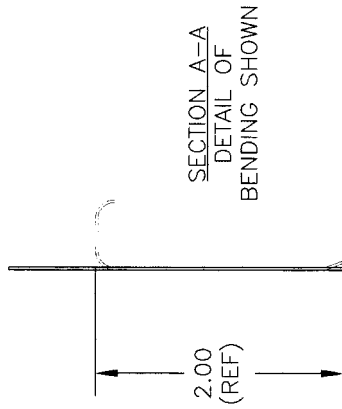
DESIGN 	DRAWN BY 	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D206-555	REV. B SHEET 1 OF 7
DATE 98.10.26		TITLE DOOR SILL SCUFF PLATES	SCALE NTS
A	89.06.08	NEW ISSUE	
B	98.10.26	RE-DRAWN ADDED D206-555-011/-012/-045	

RELEASED
99.01.11 KE

UNDER REVIEW

06.09.01

QTY REQUIRED			PART NO.	DESCRIPTION
-041	-043	-045		
X			D206-555-041	SCUFF PLATE KIT 206 A/B
	X		D206-555-043	SCUFF PLATE KIT 206 L/L1/L3
		X	D206-555-045	SCUFF PLATE KIT 206 L/L1/L3, EXECUTIVE INTERIOR
1			D206-555-001	FORWARD LH
1			D206-555-002	FORWARD RH
1			D206-555-003	AFT LH
1			D206-555-004	AFT RH
	1		D206-555-005	FORWARD LH
	1		D206-555-006	FORWARD RH
	1	1	D206-555-007	AFT LH
	1	1	D206-555-009	AFT RH
		1	D206-555-011	FORWARD LH
		1	D206-555-012	FORWARD RH



D206-555-001 (BEND IN DIRECTION SHOWN IN SECTION A-A)
D206-555-002 (BEND OPPOSITE)

BEND PER M/F TEMPLATE D206-555-T1
MATERIAL: AISI 304/316 0.020 THICK
FINISH: BRIGHT COLD ROLLED (2B)
NO SCRATCHES ON SURFACES

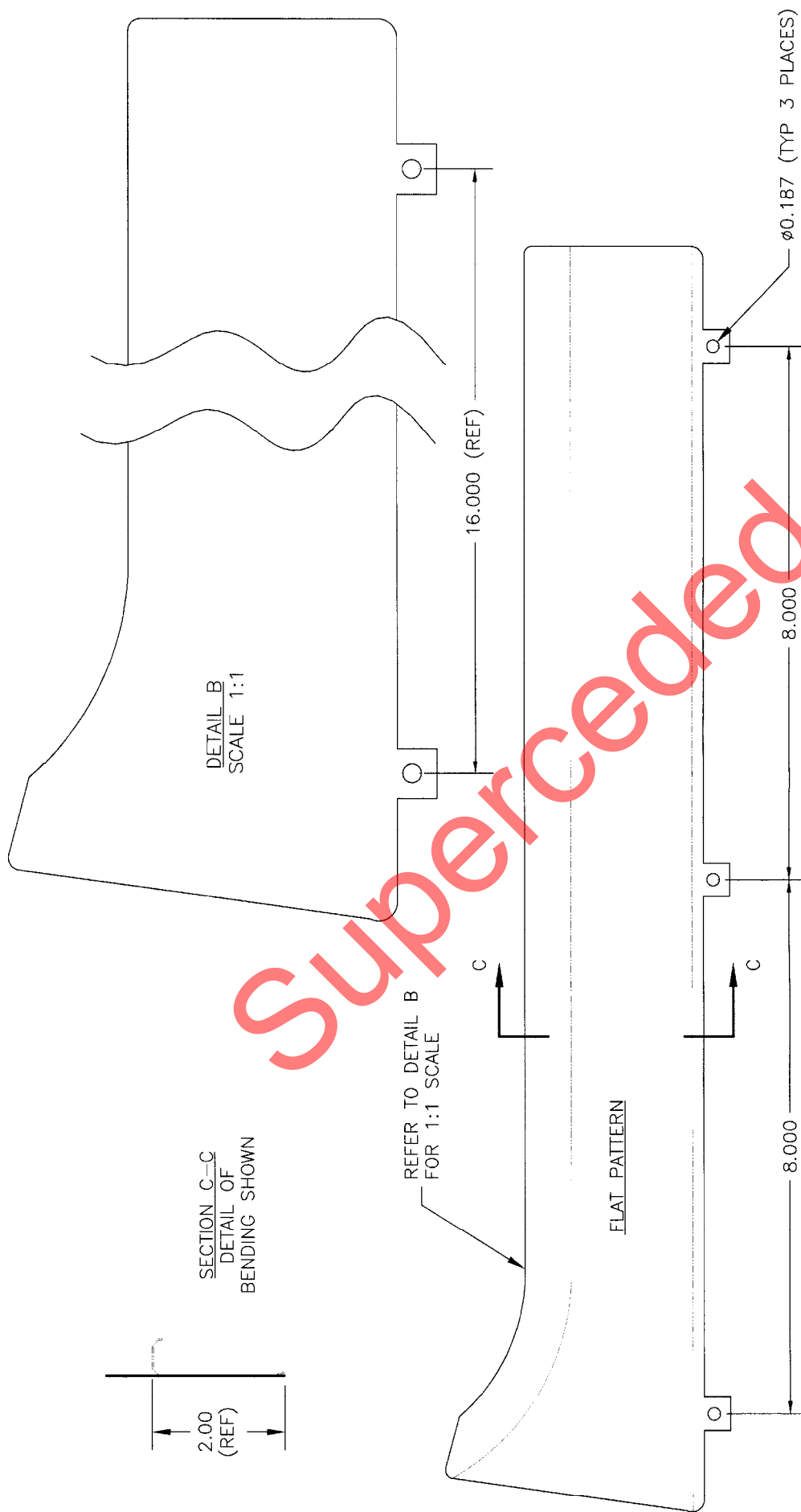
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED
99.01.11 KE

UNDER REVIEW
06.05.01



DESIGN	DRAWN BY	DART	DART AEROSPACE LTD WINDSOR, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO.	D206-555
DATE	98.10.26	REV. B	SHEET 2 OF 7
		TITLE	DOOR SILL SCUFF PLATES
		SCALE	1:1

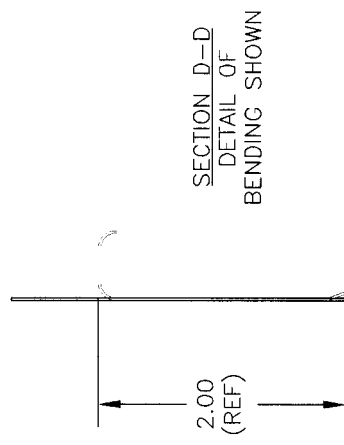


D206-555-003 (BEND IN DIRECTION SHOWN IN SECTION C-C)
 D206-555-004 (BEND OPPOSITE)

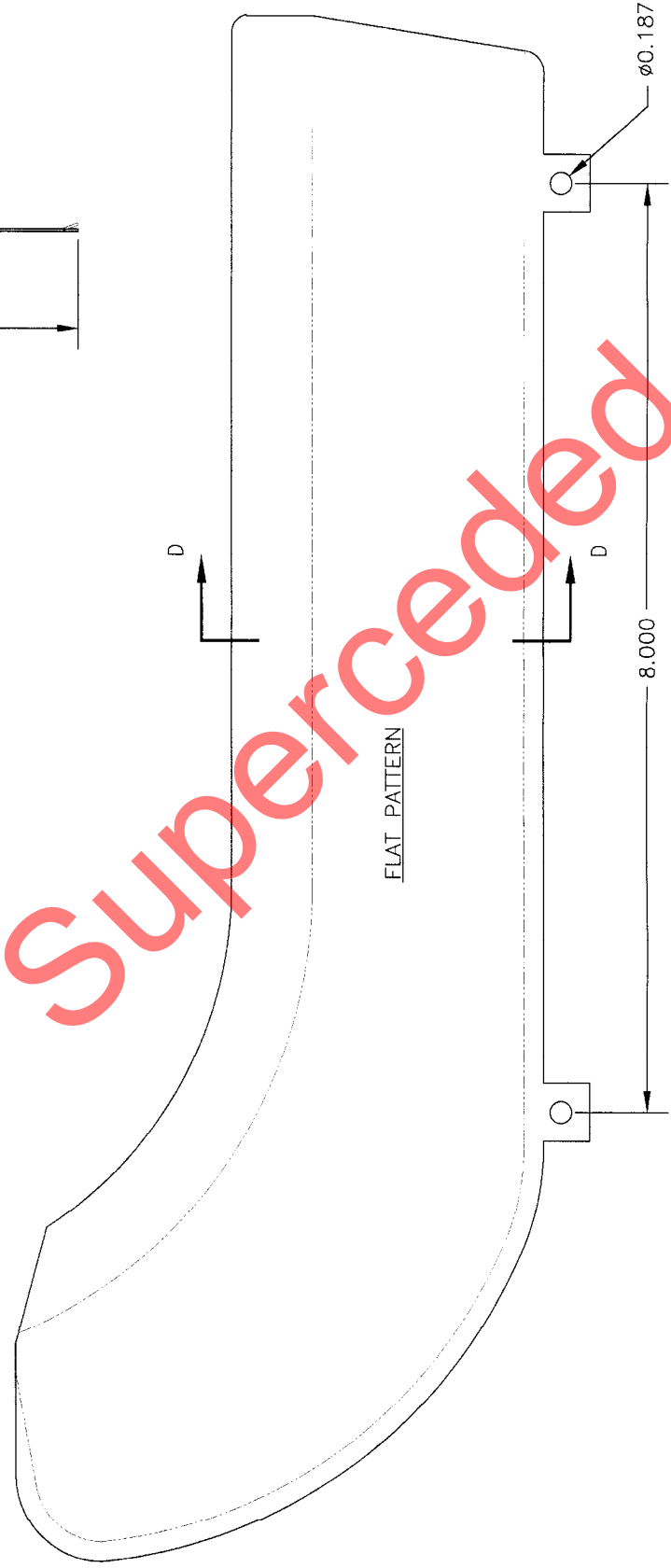
BEND PER M/F TEMPLATE D206-555-T3
 MATERIAL: AISI 304/316 0.020 THICK
 FINISH: BRIGHT COLD ROLLED (2B)
 NO SCRATCHES ON SURFACES
 TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED
 06.04.01
 UNDER REVIEW
 06.04.01

DESIGN	DRAWN BY	DART	DART AEROSPACE LTD
CHECKED	APPROVED	DRAWING NO.	IMMEDIATE, ONTARIO, CANADA
DATE		D206-555	REV. B
98.10.26			SHEET 3 OF 7
		TITLE	SCALE
		DOOR SILL SCUFF PLATES	2:3



Superceded



D206-555-005 (BEND IN DIRECTION SHOWN IN SECTION D-D)
D206-555-006 (BEND OPPOSITE)

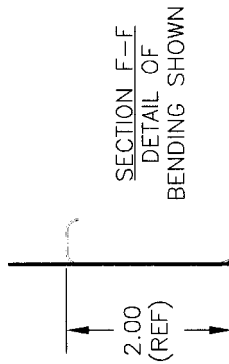
BEND PER M/F TEMPLATE D206-555-T5
MATERIAL: AISI 304/316 0.020 THICK
FINISH: BRIGHT COLD ROLLED (2B)
NO SCRATCHES ON SURFACES
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED
99-01-11 KE

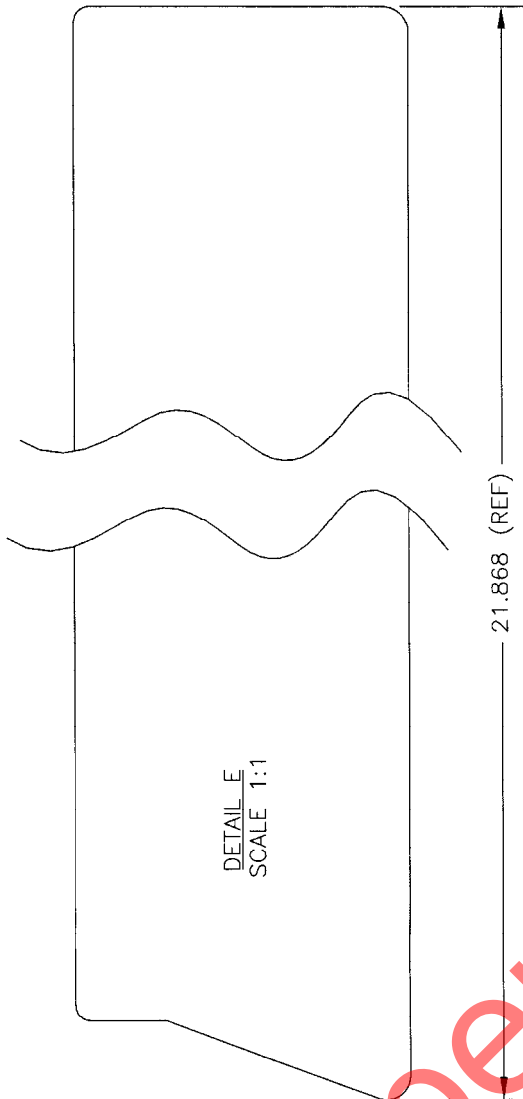
UNDER REVIEW
06-03-01



DESIGN	DRAWN BY	DART	DART AEROSPACE LTD
CHECKED	APPROVED	DRAWING NO	MARKESBURY, ONTARIO, CANADA
DATE		D206-555	REV. B
98.10.26			SHEET 4 OF 7
		TITLE	SCALE
		DOOR SILL SCUFF PLATES	1:1



DETAIL E
SCALE 1:1



REFER TO DETAIL E
FOR 1:1 SCALE



FLAT PATTERN



D206-555-007 (BEND IN DIRECTION SHOWN IN SECTION F-F)

BEND PER M/F TEMPLATE D206-555-T7
MATERIAL: AISI 304/316 0.020 THICK
FINISH: BRIGHT COLD ROLLED (2B)
NO SCRATCHES ON SURFACES

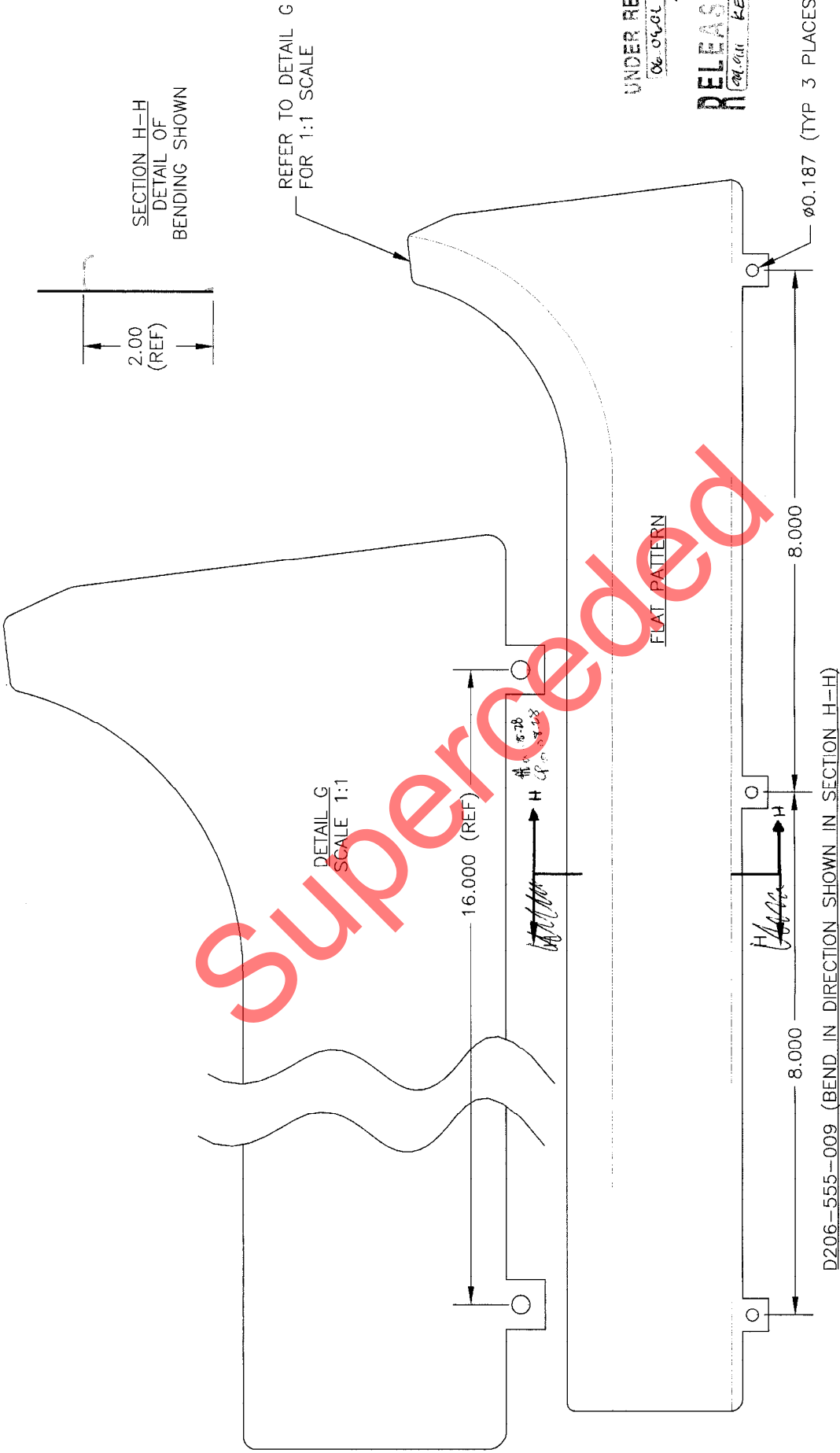
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED
R 29.01.11 KE

UNDER REVIEW
06 24.01.11



DESIGN BY	DRAWN BY	DART AEROSPACE LTD MARGARET, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D206-555
DATE 98.10.26	TITLE DOOR SILL SCUFF PLATES	REV. B SHEET 5 OF 7
	SCALE	2:3



BEND PER M/F TEMPLATE D206-555-T9

MATERIAL: AISI 304/316 0.020 THICK

FINISH: BRIGHT COLD ROLLED (2B)

NO SCRATCHES ON SURFACES

TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED

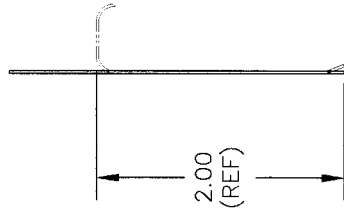
DESIGN	DRAWN BY	APPROVED	DART	DART AEROSPACE LTD WILKESBURY, ONTARIO, CANADA
CHECKED			DRAWING NO.	D206-555
DATE			TITLE	DOOR SILL SCUFF PLATES
98.10.26			SCALE	2:3



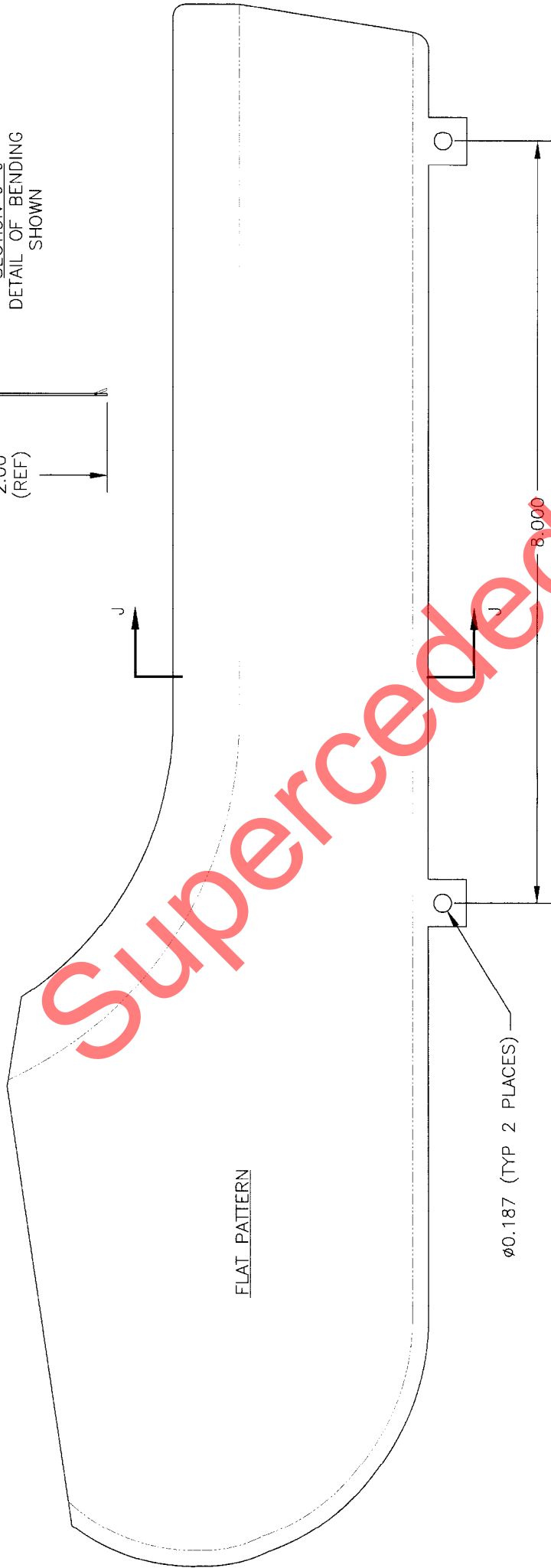
UNDER REVIEW

06.06.01

RELEASED



SECTION J-J
DETAIL OF BENDING
SHOWN



FLAT PATTERN

ø0.187 (TYP 2 PLACES)

8.000

D206-555-011 (BEND IN DIRECTION SHOWN IN SECTION J-J)
D206-555-012 (BEND OPPOSITE)

BEND PER M/F TEMPLATE D206-555-T11
MATERIAL: AISI 304/316 0.020 THICK
FINISH: BRIGHT COLD ROLLED (2B)
NO SCRATCHES ON SURFACES
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED
R 99.01.11 KE
UNDER REVIEW
100.01.01 X



DESIGN	DRAWN BY	DART	DART AEROSPACE LTD HAMMERSBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO.	D206-555
DATE	98.10.26	REV. B	SHEET 7 OF 7
		TITLE	DOOR SILL SCUFF PLATES
		SCALE	1:1